



TECHNICAL REQUIREMENTS

1. BOLT, M8 x 40 10.9:
TORQUE 16.0 ± 1.6 Nm, USE LOCTITE 243
2. BOLT, M6 x 140 8.8:
TORQUE 9.0 ± 0.9 Nm, USE LOCTITE 243
3. BOLT, M4 x 12 8.8:
TORQUE 2.30 ± 0.2 Nm, USE LOCTITE 243
4. REPLACES: 1370028082

6	25 912 6140	BOLT, M6 x 140 8.8	11
5	25 200 0010	WASHER-FLAT, M6	11
4	25 798 5412	SCR-PAN HD, PHP, M4 x 12	1
3	25 125 1004	WASHER-FLAT, M4	1
2	25 165 0406	P-CLIP, 1/4" ID x .165 BH	1
1	25 738 0840	BOLT, M8 x 40 10.9	6
ITEM	PART NUMBER	DESCRIPTOIN	QTY.

Scale	Mass	Material	
1:1	0.503		
Sheet	Name		
1/1	KIT, FRONT FRAME HARDWARE		

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CHKD	Doychev		
MFG	Ivanov		02.05.17
Q.A	Popov		04.05.17



Draw No.
25 000 3103