



TECHNICAL REQUIREMENTS

1. INSERT, THREADED M18 x 1.5:  
TORQUE 40.0 ± 4.0 Nm, USE LOCTITE 2701
2. REPLACES: 1370028232

PROPRIETARY AND CONFIDENTIAL  
 THE INFORMATION CONTAINED IN THIS  
 DRAWING IS THE SOLE PROPERTY OF  
**ALMOTT**  
 ANY REPRODUCTION IN PART OR  
 AS A WHOLE WITHOUT THE WRITTEN  
 PERMISSION OF UFT IS PROHIBITED

| 1    | 25 200 2002 | INSERT, THREADED |                      |             | 4        |
|------|-------------|------------------|----------------------|-------------|----------|
| ITEM | PART NUMBER | DESCRIPTOIN      |                      |             | QTY.     |
|      |             | Scale            | Mass                 |             | Material |
|      |             | 1:1              | 0.111                |             |          |
|      |             | Sheet            | Name                 |             |          |
|      |             | 1/1              | KIT, INSERT THREADED |             |          |
|      |             | Mark             | Name                 | Signature   | Date     |
|      |             | DESIG            | Penev                |             | 02.05.17 |
|      |             | CHK'D            | Doychev              |             |          |
|      |             | MFG              | Ivanov               |             | 02.05.17 |
|      |             | Q.A              | Popov                |             | 04.05.17 |
|      |             |                  |                      | Draw No.    |          |
|      |             |                  |                      | 25 000 3105 |          |

