



8	25 912 0530	SCR-CAP, SOC HD, M5 x 30	1
7	25 934 0005	NUT-HEX HD, M5	14
6	25 125 1005	WASHER-FLAT, M5	17
5	25 203 0504	P-CLIP, 3/16" ID x .203 BH	2
4	25 912 0625	SCR-CAP, SOC HD, M6 x 25	14
3	25 200 0014	WASHER-FLAT, M6	14
2	25 912 0835	SCR-CAP, SOC HD, M8 x 35	6
1	25 200 0003	WASHER-FLAT, M8	6
ITEM	PART NUMBER	DESCRIPTOIN	QTY.

Scale	Mass	Material
1:1	0.315	
Sheet	Name	
1/1	KIT, RECTIFIER HARDWARE	

TECHNICAL REQUIREMENTS

1. BOLT, M8 x 35 10.9:
TORQUE 23.0 ± 2.3 Nm, USE LOCTITE 243
2. BOLT, M6 x 25 8.8:
TORQUE 9.0 ± 0.9 Nm, USE LOCTITE 243
3. BOLT, M5 x 30 8.8:
TORQUE 5.0 ± 0.5 Nm, USE LOCTITE 243
4. REPLACES: 1370028085

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Mark	Name	Signature	Date
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CHKD	Doychev		
MFG	Ivanov		04.05.17
Q.A	Popov		04.05.17



Draw No.
25 000 3107