



TECHNICAL REQUIREMENTS

- 1. BOLT, M6 x 60 8.8:
TORQUE 9.0 ± 0.9 Nm, USE LOCTITE 243
- 2. STUD, M6 x 25 8.8:
TORQUE 12.0 ± 3.0 Nm, USE LOCTITE 243
- 3. REPLACES: 1370028089

3	25 913 0625	STUD, M6 x 25 8.8	2
2	25 931 0660	SCR-HEX HD, M6 x 60 8.8	4
1	25 125 1006	WASHER-FLAT, M6	4
ITEM	PART NUMBER	DESCRIPTOIN	QTY.

Scale	Mass	Material
1:1	0.078	

Sheet	Name
1/1	KIT, REAR COVER HARDWARE

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Mark	Name	Signature	Date
DESIG	Penev		04.05.17
CHK'D	Doychev		
MFG	Ivanov		04.05.17
Q.A	Popov		04.05.17



Draw No.	25 000 3109
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