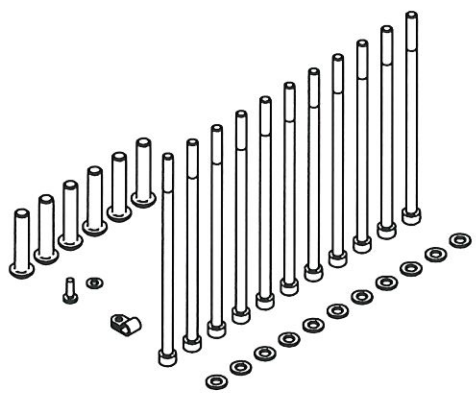


1

KIT, FRONT FRAME HARDWARE
25 000 3103

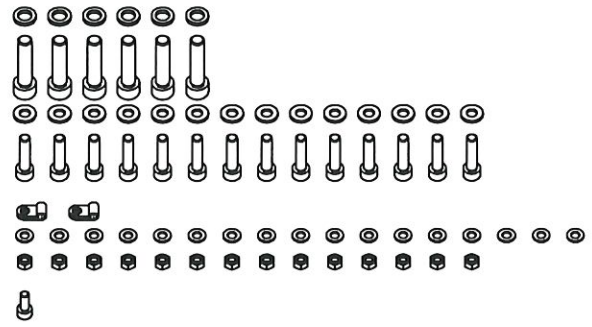


BOLT, M8 x 40 10.9, TORQUE 16.0 ± 1.6 Nm, USE LOCTITE 243
BOLT, M6 x 140 8.8, TORQUE 9.0 ± 0.9 Nm, USE LOCTITE 243
BOLT, M4 x 12 8.8, TORQUE 2.30 ± 0.2 Nm, USE LOCTITE 243

REPLACES: 1370028082

2

KIT, RECTIFIER HARDWARE
25 254 3107

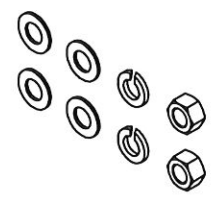


BOLT, M8 x 35 10.9, TORQUE 23.0 ± 2.3 Nm, USE LOCTITE 243
BOLT, M6 x 25 8.8, TORQUE 9.0 ± 0.9 Nm, USE LOCTITE 243
BOLT, M5 x 12 8.8, TORQUE 5.0 ± 0.5 Nm, USE LOCTITE 243

REPLACES: 1370028085

3

KIT, POWER STUD HARDWARE
25 000 3108

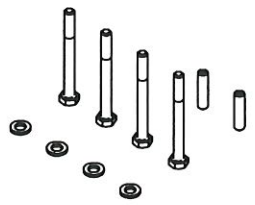


1/2-20 UNF 2B, TORQUE 41 - 47 Nm, NO LOCTITE

REPLACES: 1370028087

4

KIT, REAR COVER HARDWARE
25 000 3109

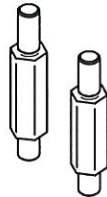


BOLT, M6 x 60 8.8, TORQUE 9.0 ± 0.9 Nm, USE LOCTITE 243
STUD, M6 x 25 8.8, TORQUE 12.0 ± 3.0 Nm, USE LOCTITE 243

REPLACES: 1370028089

5

KIT, POWER STUD
25 000 3106



1/2-20 UNF 2B, TORQUE 40.0 ± 4.0 Nm, USE LOCTITE 2701

REPLACES: 1370028091

5	25 000 3106	KIT, POWER STUD	1
4	25 000 3109	KIT, REAR COVER HARDWARE	1
3	25 000 3108	KIT, POWER STUD HARDWARE	1
2	25 254 3107	KIT, RECTIFIER HARDWARE	1
1	25 000 3103	KIT, FRONT FRAME HARDWARE	1
ITEM	PART NUMBER	DESCRIPTION	QTY.

ITEM
25

TECHNICAL REQUIREMENTS

1. REPLACES: 7500028291

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Mark	Name	Signature	Date
DESIG	Penev		04.05.17
CHKD	Doychev		
MFG	Ivanov		04.05.17
Q.A	Popov		04.05.17

Scale	1:2	Mass		Material	
Sheet	1/1	Name	POWER 450 GROUND ISOLATED ALTERNATOR FASTENERS KIT		



Draw No. 25 254 3100